SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name: CLEAN FORCE LAUNDRY DETERGENT ENZYMATIC POWDER
Other means of identification: Not applicable
Recommended use: Laundry detergent
Restrictions on use: Reserved for industrial and professional use.
Product dilution information: 0.09% - 0.19%

Company: PureForce
370 N. Wabasha Street
St. Paul, Minnesota USA 55102
1-866-444-7450

Emergency telephone: 1-800-328-0026 (US/Canada), 1-651-222-5352 (outside US)
Issuing date: 09/30/2014

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification
Product AS SOLD
Skin corrosion: Category 1A
Serious eye damage: Category 1

Product AT USE DILUTION
Not a hazardous substance or mixture.

GHS Label element
Product AS SOLD
Hazard pictograms:

Signal Word: Danger
Hazard Statements: Causes severe skin burns and eye damage.
Precautionary Statements:
Prevention: Do not breathe dust or mist. Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. Wash contaminated clothing before reuse.
Storage:
SAFETY DATA SHEET

CLEAN FORCE LAUNDRY DETERGENT ENZYMATIC POWDER

Store locked up.

Disposal:
Dispose of contents/container to an approved waste disposal plant.

Product AT USE DILUTION
Precautionary Statements
Prevention:
Wash hands thoroughly after handling.
Response:
Get medical advice/attention if you feel unwell.
Storage:
Store in accordance with local regulations.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Product AS SOLD
Pure substance/mixture: Mixture

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Carbonate</td>
<td>497-19-8</td>
<td>30 - 60</td>
</tr>
<tr>
<td>sodium metasilicate</td>
<td>6834-92-0</td>
<td>5 - 10</td>
</tr>
<tr>
<td>alcohol ethoxylate</td>
<td>68551-12-2</td>
<td>1 - 5</td>
</tr>
<tr>
<td>zeolite</td>
<td>1318-02-1</td>
<td>1 - 5</td>
</tr>
<tr>
<td>sodium dodecylbenzene sulfonate</td>
<td>25155-30-0</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

Product AT USE DILUTION
No hazardous ingredients

SECTION 4. FIRST AID MEASURES

Product AS SOLD
In case of eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

In case of skin contact: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

If swallowed: Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

If inhaled: Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.

Protection of first-aiders: If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Notes to physician: Treat symptomatically.

Product AT USE DILUTION
In case of eye contact: Rinse with plenty of water.

In case of skin contact: Rinse with plenty of water.
SAFETY DATA SHEET
CLEAN FORCE LAUNDRY DETERGENT ENZYMATIC POWDER

If swallowed: Rinse mouth. Get medical attention if symptoms occur.
If inhaled: Get medical attention if symptoms occur.

See toxicological information (Section 11)

SECTION 5. FIRE-FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Product AS SOLD</th>
<th>Suitable extinguishing media</th>
<th>Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unsuitable extinguishing media</td>
<td>None known.</td>
<td></td>
</tr>
<tr>
<td>Specific hazards during fire fighting</td>
<td>Not flammable or combustible.</td>
<td></td>
</tr>
<tr>
<td>Hazardous combustion products</td>
<td>Decomposition products may include the following materials: Carbon oxides Nitrogen oxides (NOx) Sulfur oxides Oxides of phosphorus</td>
<td></td>
</tr>
<tr>
<td>Special protective equipment for fire-fighters</td>
<td>Use personal protective equipment.</td>
<td></td>
</tr>
<tr>
<td>Specific extinguishing methods</td>
<td>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 6. ACCIDENTAL RELEASE MEASURES

<table>
<thead>
<tr>
<th>Product AS SOLD</th>
<th>Personal precautions, protective equipment and emergency procedures</th>
<th>Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Environmental precautions</td>
<td>Do not allow contact with soil, surface or ground water.</td>
<td></td>
</tr>
<tr>
<td>Methods and materials for containment and cleaning up</td>
<td>Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Product AT USE DILUTION</th>
<th>Personal precautions, protective equipment and emergency procedures</th>
<th>Refer to protective measures listed in sections 7 and 8.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Environmental precautions</td>
<td>No special environmental precautions required.</td>
<td></td>
</tr>
<tr>
<td>Methods and materials for containment and cleaning up</td>
<td>Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous</td>
<td></td>
</tr>
</tbody>
</table>

916478-11 3 / 10
SECTION 7. HANDLING AND STORAGE

Product AS SOLD
Advice on safe handling: Do not ingest. Do not get in eyes, on skin, or on clothing. Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. Use only with adequate ventilation. Wash hands thoroughly after handling.

Conditions for safe storage: Keep out of reach of children. Store in suitable labeled containers.

Storage temperature: 0 °C to 40 °C

Product AT USE DILUTION
Advice on safe handling: Wash hands after handling. For personal protection see section 8.

Conditions for safe storage: Keep out of reach of children. Store in suitable labeled containers.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Product AS SOLD
Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

Engineering measures: Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection: Safety goggles
Face-shield

Hand protection: Wear the following personal protective equipment:
Standard glove type.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection: Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection: When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

Product AT USE DILUTION
Engineering measures: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Personal protective equipment
SAFETY DATA SHEET
CLEAN FORCE LAUNDRY DETERGENT ENZYMATIC POWDER

Eye protection : No special protective equipment required.
Hand protection : No special protective equipment required.
Skin protection : No special protective equipment required.
Respiratory protection : No personal respiratory protective equipment normally required.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Product AS SOLD</th>
<th>Product AT USE DILUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>powder</td>
</tr>
<tr>
<td>Color</td>
<td>opaque, light yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>citrus</td>
</tr>
<tr>
<td>pH</td>
<td>10.5 - 11.5, 1 %</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>&gt; 100 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Water solubility</td>
<td>partly soluble</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Thermal decomposition</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No data available</td>
</tr>
<tr>
<td>VOC</td>
<td>No data available</td>
</tr>
</tbody>
</table>

SECTION 10. STABILITY AND REACTIVITY

Product AS SOLD
Chemical stability : Stable under normal conditions.
Possibility of hazardous : No dangerous reaction known under conditions of normal use.
SAFETY DATA SHEET
CLEAN FORCE LAUNDRY DETERGENT ENZYMATIC POWDER

Conditions to avoid : None known.
Incompatible materials : Acids
                      Metals
Hazardous decomposition products : Decomposition products may include the following materials:
                                  Carbon oxides
                                  Nitrogen oxides (NOx)
                                  Sulfur oxides
                                  Oxides of phosphorus

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Product AS SOLD
Eyes : Causes serious eye damage.
Skin : Causes severe skin burns.
Ingestion : Causes digestive tract burns.
Inhalation : May cause nose, throat, and lung irritation.
Chronic Exposure : Health injuries are not known or expected under normal use.

Product AT USE DILUTION
Eyes : Health injuries are not known or expected under normal use.
Skin : Health injuries are not known or expected under normal use.
Ingestion : Health injuries are not known or expected under normal use.
Inhalation : Health injuries are not known or expected under normal use.
Chronic Exposure : Health injuries are not known or expected under normal use.

Experience with human exposure

Product AS SOLD
Eye contact : Redness, Pain, Corrosion
Skin contact : Redness, Pain, Corrosion
Ingestion : Corrosion, Abdominal pain
Inhalation : Respiratory irritation, Cough

Product AT USE DILUTION
Eye contact : No symptoms known or expected.
Skin contact : No symptoms known or expected.
Ingestion : No symptoms known or expected.
Inhalation: No symptoms known or expected.

Toxicity

Product AS SOLD
Acute oral toxicity: Acute toxicity estimate: 3,365 mg/kg
Acute inhalation toxicity: No data available
Acute dermal toxicity: No data available
Skin corrosion/irritation: Causes severe burns.
Serious eye damage/eye irritation: Irreversible effects on the eye
Respiratory or skin sensitization: No data available
Carcinogenicity: No data available
Reproductive effects: No data available
Germ cell mutagenicity: No data available
Teratogenicity: No data available
STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration toxicity: No data available

Ingredients
Acute inhalation toxicity: zeolite
4 h LC50 Rat: > 5.3 mg/l

Ingredients
Acute dermal toxicity: alcohol ethoxylate
LD50 Rabbit: > 2,000 mg/kg
zeolite
LD50 Rabbit: > 2,000 mg/kg

SECTION 12. ECOLOGICAL INFORMATION

Product AS SOLD
Ecotoxicity
Environmental Effects: Harmful to aquatic life.

Product
Toxicity to fish: No data available
Toxicity to daphnia and other aquatic invertebrates: No data available
Toxicity to algae: No data available

Ingredients
Toxicity to fish: sodium metasilicate
96 h LC50 Fish: 210 mg/l
alcohol ethoxylate
SAFETY DATA SHEET
CLEAN FORCE LAUNDRY DETERGENT ENZYMATIC POWDER

96 h LC50 Fish: 1.5 mg/l
zeolite
96 h LC50 Fish: 1,800 mg/l
sodium dodecylbenzene sulfonate
96 h LC50: 3.2 mg/l

Ingredients
Toxicity to daphnia and other aquatic invertebrates: Sodium Carbonate
48 h EC50 Daphnia: 200 mg/l

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Product AS SOLD
Disposal methods: The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations: Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Product AT USE DILUTION
Disposal methods: Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations: Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

Product AS SOLD

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)
UN number: 3253
Description of the goods: DISODIUM TRIOXOSILICATE, MIXTURE
SAFETY DATA SHEET
CLEAN FORCE LAUNDRY DETERGENT ENZYMATIC POWDER

Class : 8
Packing group : III
Environmentally hazardous : no

Sea transport (IMDG/IMO)
UN number : 3253
Description of the goods : DISODIUM TRIOXOSILICATE, MIXTURE
Class : 8
Packing group : III
Marine pollutant : no

Product AT USE DILUTION
Not intended for transport.

SECTION 15. REGULATORY INFORMATION

Product AS SOLD
EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Component RQ (lbs)</th>
<th>Calculated product RQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>sodium dodecylbenzene sulfonate</td>
<td>25155-30-0</td>
<td>1000</td>
<td>52632</td>
</tr>
</tbody>
</table>

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

United States TSCA Inventory : On TSCA Inventory

Canadian Domestic Substances List (DSL) : This product contains one or several components listed in the Canadian NDSL.

Australia Inventory of Chemical Substances (AICS) : not determined

New Zealand. Inventory of Chemical Substances : not determined

Japan. ENCS - Existing and New Chemical Substances Inventory : not determined
Japan. ISHL - Inventory of Chemical Substances (METI) : not determined

Korea. Korean Existing Chemicals Inventory (KECI) : not determined

Philippines Inventory of Chemicals and Chemical Substances (PICCS) : not determined

China. Inventory of Existing Chemical Substances in China (IECSC) : not determined

SECTION 16. OTHER INFORMATION

Product AS SOLD
NFPA:

Flammability
Health
3 0
Instability
Special hazard.

HMIS III:

HEALTH
0
FLAMMABILITY
0
PHYSICAL HAZARD
0

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High, 4 = Extreme, * = Chronic

Product AT USE DILUTION
NFPA:

Flammability
Health
0 0
Instability
Special hazard.

HMIS III:

HEALTH
0
FLAMMABILITY
0
PHYSICAL HAZARD
0

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High, 4 = Extreme, * = Chronic

Issuing date : 09/30/2014
Version : 1.0
Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.